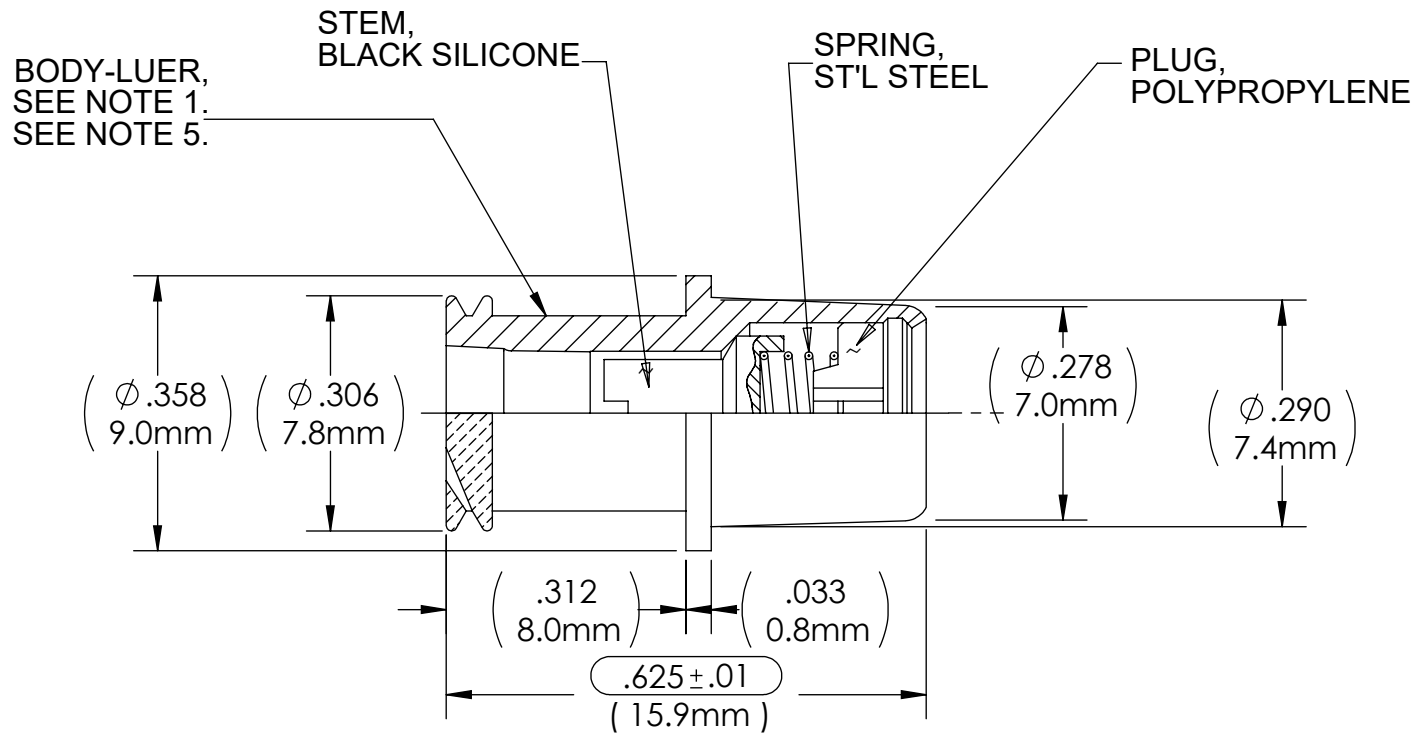


DRAWING NO. C2470600XX	REV G	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			F	STANDARDIZE BOM LAYOUT ECO 6890	3/25/16	AK
			G	UPDATE ISO NOTE ECO 10762	10/13/20	SR




NOTES:

- SUFFIX INDICATES MATERIAL & COLOR:
01 - PVC CLEAR
21 - POLYCARBNATE CLEAR GAMMA GRADE
- CRITICAL DIMENSIONS ARE CIRCLED,AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSION IN MILLIMETERS BELOW.
- LUER COMPATIBLE WITH ISO594-2, AND ISO 80369-7.

QUALITY CRITERIA:
O.D. FLASH: 0.015 MAX. (0.4mm)
GATE VESTIGE: 0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S.	DATE	12/04/95
APPROVED BY	J.W.	DATE	
MATERIAL	SEE NOTE		
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	

Halkey-Roberts

TITLE

LUER VALVE

SIZE

A

DRAWING NO.

C2470600XX

REV

G

SCALE

4:1

DO NOT SCALE DRAWING

SHEET

1 OF 2

BILL OF MATERIAL:

SUFFIX OPS.	LUER BODY	STEM	SPRING	PLUG
01	2212RHT1118C040 PVC CLEAR	LR300360800 SILICONE WITH K71008 COLORANT BLACK	ST'L STEEL	H0500HN POLYPROPYLENE
21	RX2530451118 POLYCARBONATE CLEAR GAMMA GRADE			

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY M.S.	DATE 12/04/95	HR® Halkey-Roberts®
APPROVED BY J.W.	DATE	
MATERIAL		
FINISH		TITLE LUER VALVE
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 	SIZE A
		DRAWING NO. C2470600XX
		SCALE 4:1
		DO NOT SCALE DRAWING
		SHEET 2 OF 2
		REV G